To enter a Program Name, type in the number and press INC SET.

Event #1: CYCLE

* X BEGIN…………………… 1.795
* Z BEGIN…………………… 0.000
* DEPTH OF PASS………. 0.030
* APPROACH…………….. Z
* RPM……………………….. 800
* FEED PER REV…………. 0.005
* TOOL #...................... 1
* FIN CUT…………………… 0.010
* FIN RPM………………….. 1000
* FIN FEED PER REV……. 0.003
* FIN TOOL #................ 2

Event #2: CYCLE ARC

* DIRECTION……………… CCW
* X END……………………… 1.672
* Z END……………………… -0.050
* RADIUS………………….. 0.063
* CHAMFER………………. 0.000

Event #3: CYCLE TURN

* X END…………………….. 0.850
* Z END…………………….. -1.983
* CONRAD………………… 0.500

Event #4: CYCLE TURN

* X END…………………….. 0.850
* Z END…………………….. -2.500
* CHAMFER………………… 0.000

Event #5: CYCLE TURN

* X END…………………….. 0.730
* Z END…………………….. -2.500
* CHAMFER………………… 0.000

Event #6: CYCLE POSN

* X END…………………….. 0.730
* Z END…………………….. 0.000

Event #7: CYCLE POSN

* X END…………………….. 1.795
* Z END…………………….. 0.000